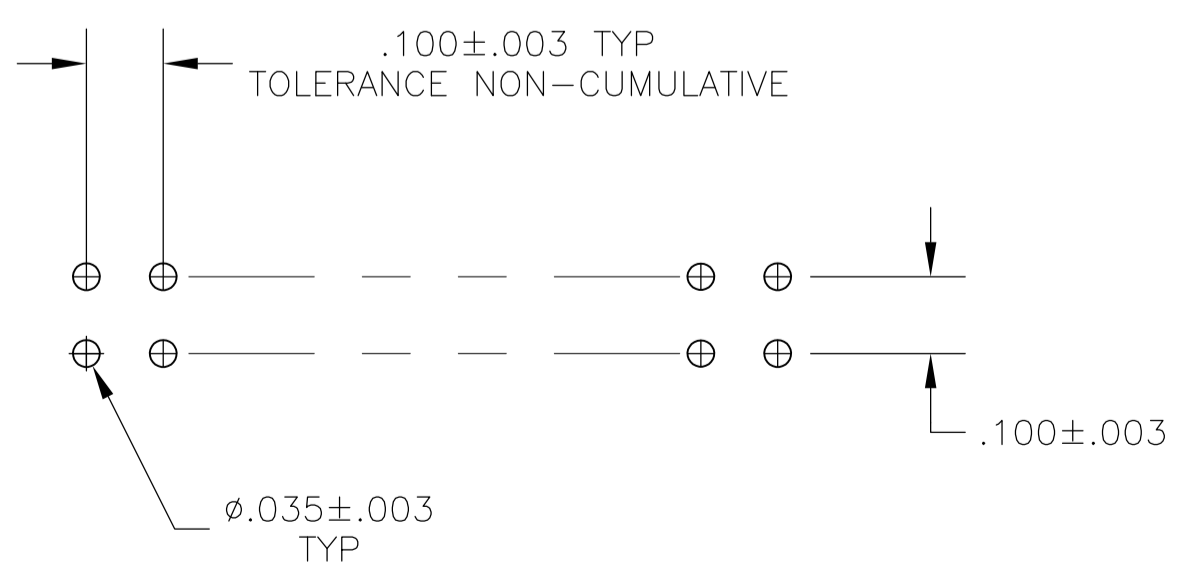
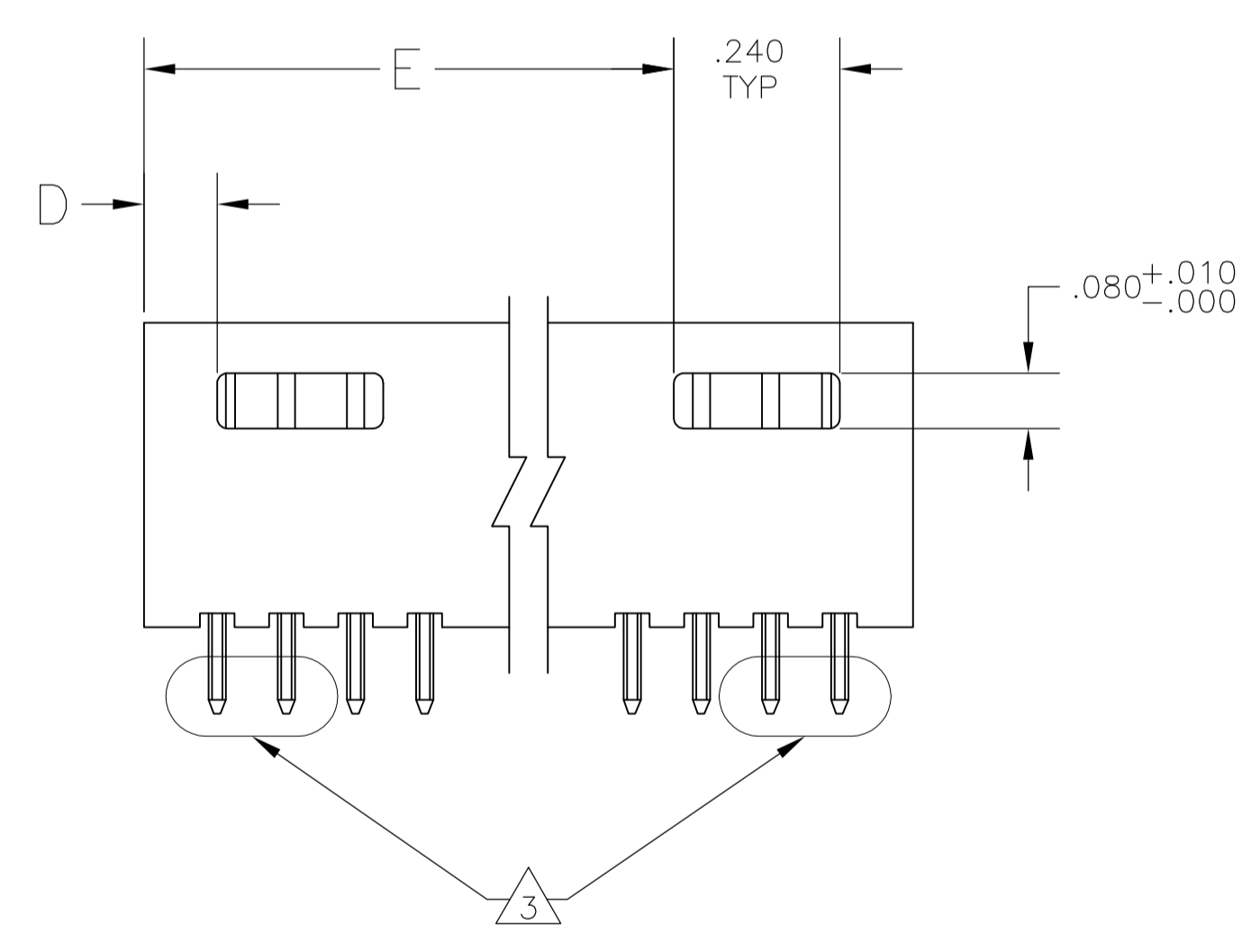


- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 RETENTIVE POST FEATURE, BOTH ROWS.
- 4 POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .0000050 NICKEL.
- 5 POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .0000050 NICKEL.



RECOMMENDED HOLE LAYOUT

PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER		

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN E. BRANDBERG 01 OCT 96	APVD S. SHUEY 01 OCT 96	NAME: HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100 C/L, WITH .025 SQ POSTS
0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -
ANGLES ± -				
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK, POSTS: PHOS BRONZE	FINISH: SEE TABLE	WEIGHT: -	SIZE: A1	SCALE: 4:1

CUSTOMER DRAWING